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SPECIFICATIONS

SD1021-V00

Swissdis 107997

LCD Module Graphic 128x64 Dots
With LED Backlight white

Version February 2012

Revision	Revision Date	Page	Contents
A	2011/11/25		Initial Release and Issue Full Specification.



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1. FEATURES

The features of LCD are as follows

- * Display mode : FSTN, Positive, Transflective
- * Color : Display dot : White
Background: Black
- * Display Format : 128 Dots × 64 Dots graphic
- * IC : Sitronix ST7565P-G
- * Interface Input Data : Parallel and Serial Interface MPU
- * Driving Method : 1/65 Duty, 1/9 Bias
- * Viewing Direction : 12 O'clock
- * Backlight : LED(White)
- * LCM technological conditions: **RoHS**

2. MECHANICAL SPECIFICATIONS

Item	Specification	Unit
Module Size	54.6(W) X 42.2(H) X 4.48MAX(T)	mm
Viewing Area	50.6MIN(W) X 31.0MIN(H)	mm
Effective Display Area	46.577(W) X 27.697(H)	mm
Number of Dots	128 X 64 Dots	-
Dot Size	0.349(W) X 0.418(H)	mm
Dot Pitch	0.364(W) X 0.433(H)	mm

3. ELECTRICAL SPECIFICATIONS

3-1. Absolute Maximum Ratings (V_{SS}=0V)

Item	Symbol	Standard Value			Unit
		Min.	Typ.	Max.	
Supply Voltage For Logic	V _{DD}	0.3	-	5.0	V
Supply Voltage For LCD Drive	V _O , V _{OUT}	0.3	-	18.0	V
Operating Temp.	T _{OP}	0	-	+50	°C
Storage Temp.	T _{ST}	-20	-	+65	°C
Static Electricity	Be sure that you are ground when handing LCM				

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3. ELECTRICAL SPECIFICATIONS (Continued)

3-2. Electrical Characteristics

Item	Symbol	Test Condition	Min.	Typ.	Max.	Unit	
Supply Voltage For Logic	$V_{DD} - V_{SS}$	-	3.0	3.3	3.6	V	
Supply Voltage For LCD	$V_0 - V_{SS}$	$T_a = 25^\circ\text{C}$	9.20	9.50	9.80	V	
Input Voltage	"H" Level	V_{IH}	-	0.8 V_{DD}	-	V_{DD}	V
	"L" Level	V_{IL}		V_{SS}	-	0.2 V_{DD}	V
Output Voltage	"H" Level	V_{OH}	$I_{OUT} = -0.5\text{mA}$	0.8 V_{DD}	-	V_{DD}	V
	"L" Level	V_{OL}	$I_{OUT} = 0.5\text{mA}$	V_{SS}	-	0.2 V_{DD}	V
Current Consumption	I_{DD}	$V_{IN} = V_{DD}$	-	0.50	2.0	mA	

NOTE: 1) Duty ratio=1/65, Bias=1/9

2) Measured in Dots ON-state

3-3. Backlight

3-3-1. Absolute Maximum Ratings at $T_a = 25^\circ\text{C}$

Item	Symbol	Rating	Unit
Peak Forward Current	IFP	2*40	mA
Reverse Voltage	V_r	5	V
Power Dissipation	P_d	2*156	mW
Storage Temperature Range	T_{stg}	-20~+65	$^\circ\text{C}$
Hand Soldering Temperature		350 $^\circ\text{C}$ for 3 seconds	-

3-3-2. Electronic Optical Characteristics ($I_f = 2*30\text{mA}$)

Item	Symbol	Min.	Typ.	Max	Unit
Forward Voltage	V_F	3.3	3.6	3.9	V
Luminous Intensity	I_v	800	-	-	cd/m^2
Uniformity	U	70	-	-	%
AVG. X OF 1931 C.I.E	X	0.27	0.30	0.33	-
AVG. Y OF 1931 C.I.E	Y	0.27	0.30	0.33	-

* The brightness is measured without LCD panel

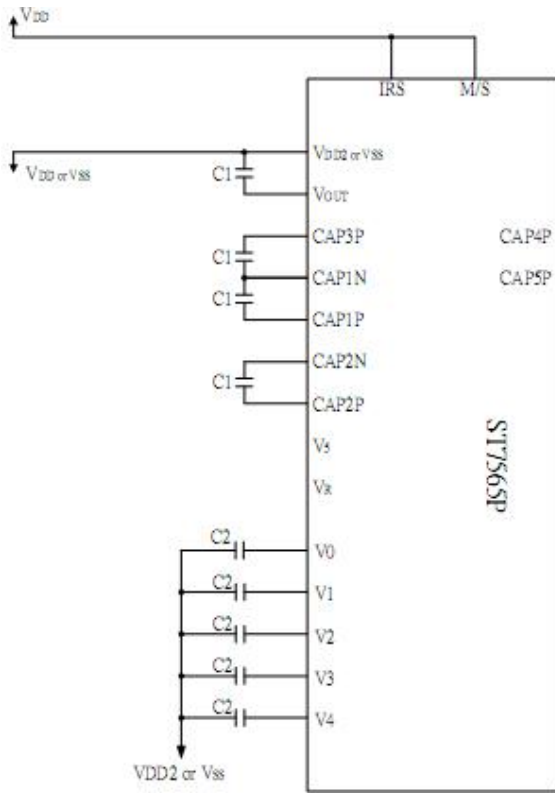
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4. POWER SUPPLY and BLOCK DIAGRAM

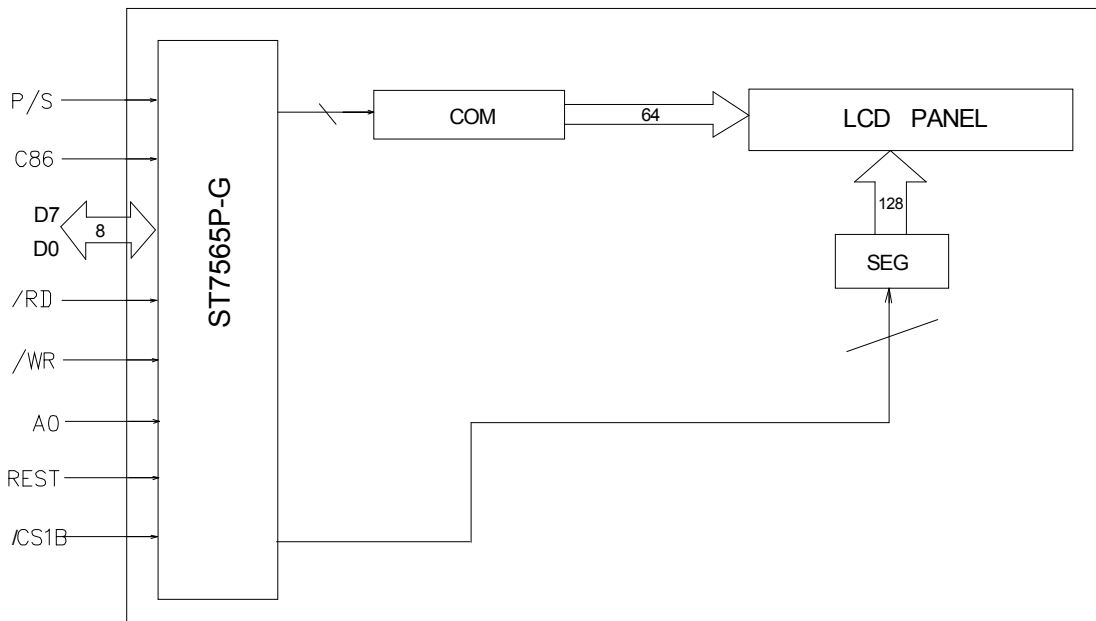
4-1 Power supply

When the voltage regulator internal resistor is not used.

(Example where $VDD2=VDD$, with 4x step-up)

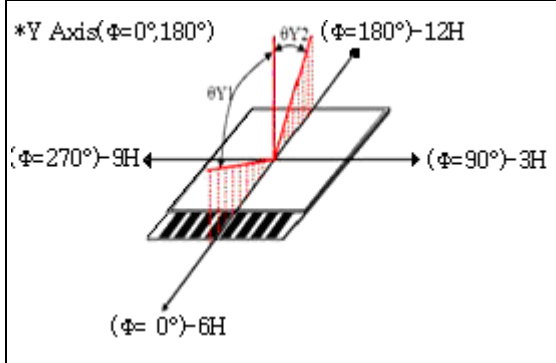
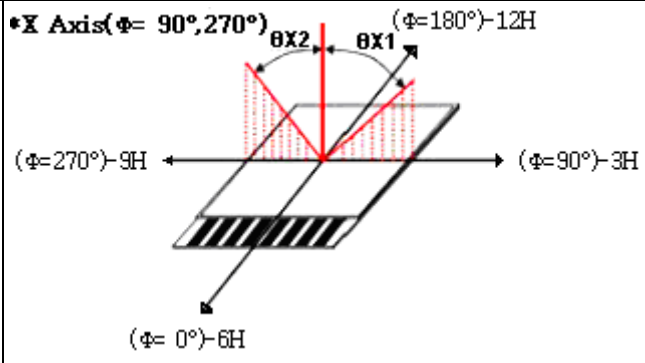
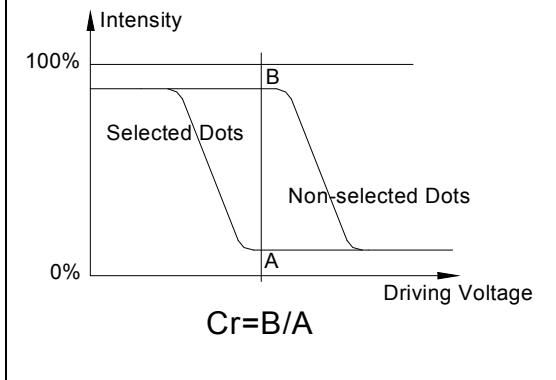
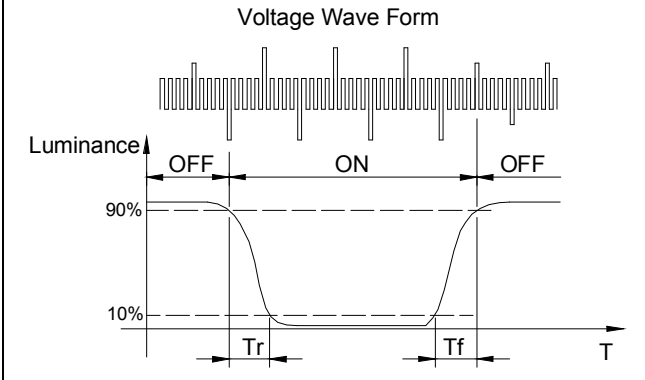


4-2 Block diagram



5. ELECTRO – OPTICAL CHARACTERISTICS

Item	Symbol	Temp.	Min.	Typ.	Max.	Unit	Conditions	Note
Viewing Angle $Cr \geq 2$	$\Phi = 0^\circ$	25°C	--	30	--	Deg.	-	1,2
	$\Phi = 180^\circ$		--	33	--			
	$\Phi = 90^\circ$		--	28	--			
	$\Phi = 270^\circ$		--	30	--			
Viewing Direction		12 O'clock						
Contrast Ratio	Cr	25°C	2.0	4.68	4.98	-	$\Theta = 0^\circ$ $\Phi = 0^\circ$	3
Response Time(rise)	Tr	25°C	-	108	300	ms	$\Theta = 0^\circ$ $\Phi = 0^\circ$	4
		0°C	-	950	1150			
Response Time(fall)	Tf	25°C	-	228	300	ms	$\Theta = 0^\circ$ $\Phi = 0^\circ$	4
		0°C	-	950	1150			

<p>Note1. Definition of Angle $\Theta Y1$ & $\Phi Y2$</p> 	<p>Note2. Definition of Viewing Angle $\Theta X1$ & $\Theta X2$</p> 
<p>Note3. Definition of Contrast Cr</p>  <p style="text-align: center;">$Cr = B/A$</p>	<p>Note4. Definition of Optical Response</p> 

6. INTERFACE PIN FUNCTION

Pin NO.	Symbol	I / O	Functions
1	P/S	I	This pin configures the interface to be parallel mode or serial mode. P/S="H":Parallel data input/output; P/S="L":Serial data input.
2	C68	I	This is the MPU interface selection pin.C86="H":6800 Series MPU interface; C86="L":8080Series MPU interface.
3~7	V0~V4	Power Supply	This is a multi-level power supply for the liquid crystal drive.
8	C2-	O	DC/DC voltage converter. Connect a capacitor between this terminal and the CAP2P terminal.
9	C2+	O	DC/DC voltage converter. Connect a capacitor between this terminal and the CAP2N terminal.
10	C1+	O	DC/DC voltage converter. Connect a capacitor between this terminal and the CAP1N terminal.
11	C1-	O	DC/DC voltage converter. Connect a capacitor between this terminal and the CAP1P terminal.
12	C3+	O	DC/DC voltage converter. Connect a capacitor between this terminal and the CAP1N terminal.
13	VOUT	O	DC/DC voltage converter. Connect a capacitor between this terminal and VSS or VDD
14	VSS	Power Supply	Ground
15	VDD	Power Supply	Power supply
16~23	D7~D0	I/O	This is an 8-bit bi-directional data bus that connects to an 8-bit or 16-bit standard MPU data bus.
24	/RD	I	When connected to 8080 series MPU, this pin is treated as the "/RD" signal of the 8080 MPU and is LOW-active. The data bus is in an output status when this signal is "L". When connected to 6800 series MPU, this pin is treated as the "E" signal of the 6800 MPU and is HIGH-active. This is the enable clock input terminal of the 6800 Series MPU.

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6. INTERFACE PIN FUNCTION (Continued)

Pin NO.	Symbol	I / O	Functions
25	/WR	I	When connected to 8080 series MPU, this pin is treated as the "/WR" signal of the 8080 MPU and is LOW-active. The signals on the data bus are latched at the rising edge of the /WR signal. When connected to 6800 series MPU, this pin is treated as the "R/W" signal of the 6800 MPU and decides the access type: When R/W="H": Read; When R/W="L": Write.
26	A0	I	This terminal selects the resistors for the V0 voltage level adjustment.
27	REST	I	When REST is set to "L", the setting are initialized.
28	/CS1B	I	This is the chip select signal. When /CS1B="L", then the chip select becomes active, and data/command I/o is enabled
29	Anode1	Power	Backlight Anode (A1+)
30	Cathode1	Power	Backlight Cathode (K1-)
31	Anode2	Power	Backlight Anode (A2+)
32	Cathode2	Power	Backlight Cathode (K2-)

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7. COMMAND LIST

Command	Command Code								Function				
	A0	/RD	/WR	D7	D6	D5	D4	D3		D2	D1	D0	
(1) Display ON/OFF	0	1	0	1	0	1	0	1	1	1	0	1	LCD display ON/OFF 0: OFF, 1: ON
(2) Display start line set	0	1	0	0	1	Display start address					0	Sets the display RAM display start line address	
(3) Page address set	0	1	0	1	0	1	1	Page address				0	Sets the display RAM page address
(4) Column address set upper bit	0	1	0	0	0	0	1	Most significant column address				0	Sets the most significant 4 bits of the display RAM column address.
Column address set lower bit	0	1	0	0	0	0	0	Least significant column address				0	Sets the least significant 4 bits of the display RAM column address.
(5) Status read	0	0	1	Status				0	0	0	0	0	Reads the status data
(6) Display data write	1	1	0	Write data								Writes to the display RAM	
(7) Display data read	1	0	1	Read data								Reads from the display RAM	
(8) ADC select	0	1	0	1	0	1	0	0	0	0	0	0	Sets the display RAM address SEG output correspondence 0: normal, 1: reverse
(9) Display normal/reverse	0	1	0	1	0	1	0	0	1	1	0	1	Sets the LCD display normal/reverse 0: normal, 1: reverse
(10) Display all points ON/OFF	0	1	0	1	0	1	0	0	1	0	0	1	Display all points 0: normal display 1: all points ON
(11) LCD bias set	0	1	0	1	0	1	0	0	0	1	0	1	Sets the LCD drive voltage bias ratio 0: 1/9 bias, 1: 1/7 bias (ST7565P)
(12) Read/modify/write	0	1	0	1	1	1	0	0	0	0	0	0	Column address increment At write: +1 At read: 0
(13) End	0	1	0	1	1	1	0	1	1	1	0	0	Clear read/modify/write
(14) Reset	0	1	0	1	1	1	0	0	0	1	0	0	Internal reset
(15) Common output mode select	0	1	0	1	1	0	0	0	*	*	*	1	Select COM output scan direction 0: normal direction 1: reverse direction
(16) Power control set	0	1	0	0	0	1	0	1	Operating mode			0	Select internal power supply operating mode
(17) Vo voltage regulator internal resistor ratio set	0	1	0	0	0	1	0	0	Resistor ratio			0	Select internal resistor ratio(Rb/Ra) mode
(18) Electronic volume mode set	0	1	0	1	0	0	0	0	0	0	0	1	Set the Vo output voltage electronic volume register
Electronic volume register set				0	0	Electronic volume value							
(19) Static indicator ON/OFF	0	1	0	1	0	1	0	1	1	0	0	0	0: OFF, 1: ON
Static indicator register set				0	0	0	0	0	0	0	0	0	Mode
(20) Booster ratio set	0	1	0	1	1	1	1	1	0	0	0	0	select booster ratio 00: 2x,3x,4x 01: 5x 11: 6x
(21) Power saver													Display OFF and display all points ON compound command
(22) NOP	0	1	0	1	1	1	0	0	0	1	1	1	Command for non-operation
(23) Test	0	1	0	1	1	1	1	*	*	*	*	*	Command for IC test. Do not use this command

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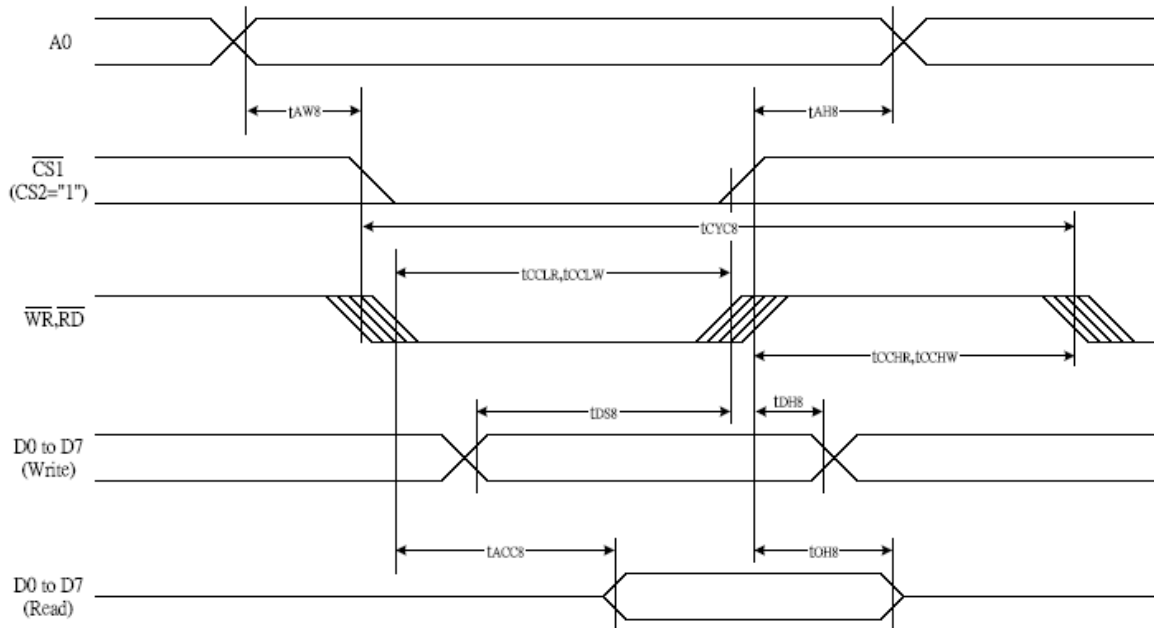
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8. TIMING CHARACTERISTICS

8-1. 8080 Series MPU



(V_{DD} = 3.3V, T_a = 25°C)

Item	Signal	Symbol	Condition	Rating		Units
				Min.	Max.	
Address hold time	A0	t _{AH8}		0	—	Ns
Address setup time		t _{AW8}		0	—	
System cycle time		t _{CYC8}		240	—	
Enable L pulse width (WRITE)	WR	t _{CCLW}		80	—	
Enable H pulse width (WRITE)		t _{CCHW}		80	—	
Enable L pulse width (READ)	RD	t _{CCLR}		140	—	
Enable H pulse width (READ)		t _{CCHR}		80	—	
WRITE Data setup time	D0 to D7	t _{DS8}		40	—	
WRITE Address hold time		t _{DH8}		0	—	
READ access time		t _{ACC8}	CL = 100 pF	—	70	
READ Output disable time		t _{OH8}	CL = 100 pF	5	50	

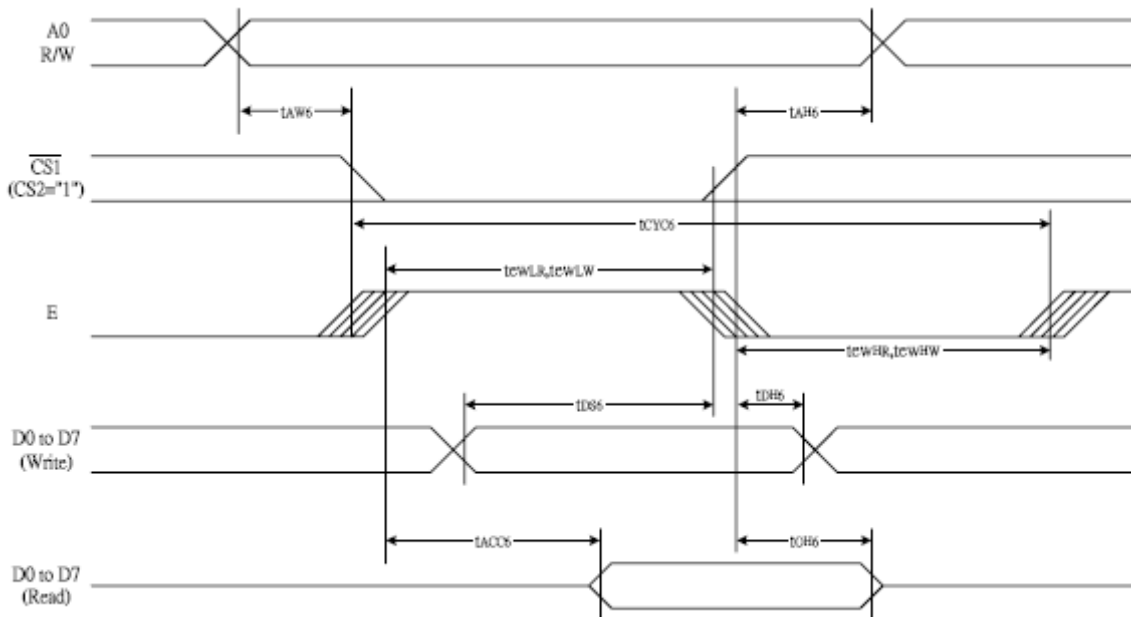
*1 The input signal rise time and fall time (t_r , t_f) is specified at 15 ns or less. When the system cycle time is extremely fast, $(t_r + t_f) \leq (t_{CYC8} - t_{CCLW} - t_{CCHW})$ for $(t_r + t_f) \leq (t_{CYC8} - t_{CCLR} - t_{CCHR})$ are specified.

*2 All timing is specified using 20% and 80% of V_{DD} as the reference.

*3 t_{CCLW} and t_{CCLR} are specified as the overlap between /CS1 being "L" (CS2 = "H") and /WR and /RD being at the "L" level.

8. TIMING CHARACTERISTICS (Continued)

8-2. 6800-Series MPU



(VDD = 3.3 V, Ta = 25°C)

Item	Signal	Symbol	Condition	Rating		Units
				Min.	Max.	
Address hold time	A0	tAH6		0	—	ns
Address setup time		tAW6		0	—	
System cycle time		tCYC6		240	—	
Enable L pulse width (WRITE)	WR	tEWLW		80	—	
Enable H pulse width (WRITE)		tEWHW		80	—	
Enable L pulse width (READ)	RD	tEWLR		80	—	
Enable H pulse width (READ)		tEWHR		140	—	
WRITE Data setup time	D0 to D7	tDS6		40	—	
WRITE Address hold time		tDH6		0	—	
READ access time		tACC6	CL = 100 pF	—	70	
READ Output disable time		tOH6	CL = 100 pF	5	50	

*1 The input signal rise time and fall time (t_r , t_f) is specified at 15 ns or less. When the system cycle time is extremely fast, $(t_r + t_f) \leq (t_{CYC6} - t_{EWLW} - t_{EWHW})$ for $(t_r + t_f) \leq (t_{CYC6} - t_{EWLR} - t_{EWHR})$ are specified.

*2 All timing is specified using 20% and 80% of VDD as the reference.

*3 tEWLW and tEWLR are specified as the overlap between CS1 being "L" (CS2 = "H") and E.

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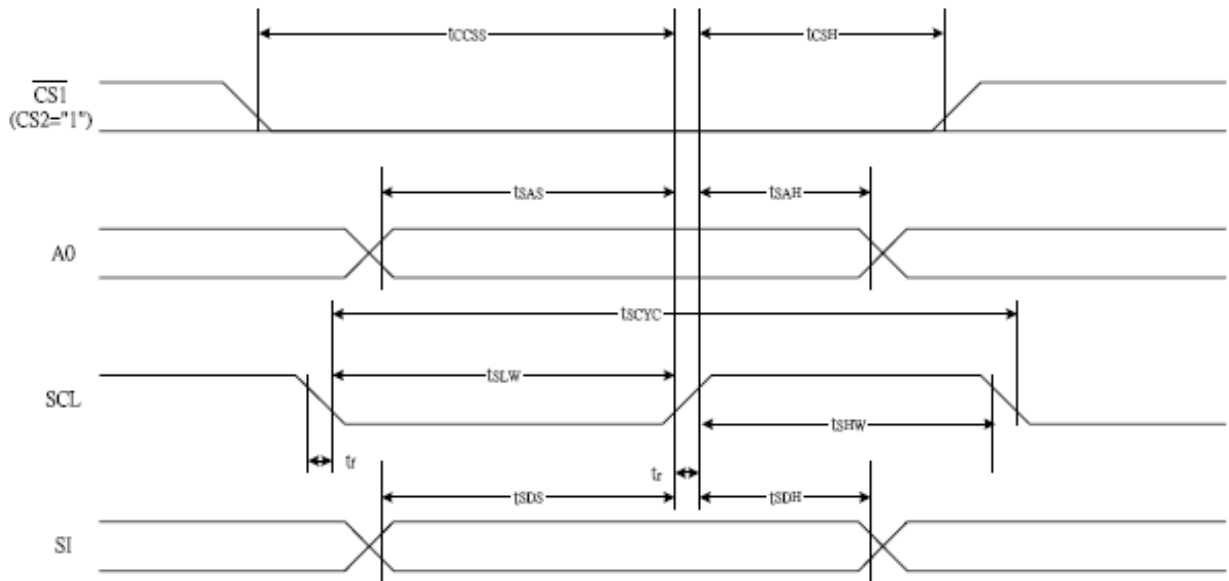
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8. TIMING CHARACTERISTICS (Continued)

8-3. The Serial Interface



($V_{\text{DD}} = 3.3\text{V}$, $T_a = 25^\circ\text{C}$)

Item	Signal	Symbol	Condition	Rating		Units
				Min.	Max.	
Serial Clock Period	SCL	T_{scyc}		50	—	ns
SCL "H" pulse width		T_{shw}		25	—	
SCL "L" pulse width		T_{slw}		25	—	
Address setup time	A0	T_{sas}		20	—	
Address hold time		T_{sah}		10	—	
Data setup time	SI	T_{sds}		20	—	
Data hold time		T_{sdh}		10	—	
CS-SCL time	CS	T_{css}		20	—	
CS-SCL time		T_{csh}		40	—	

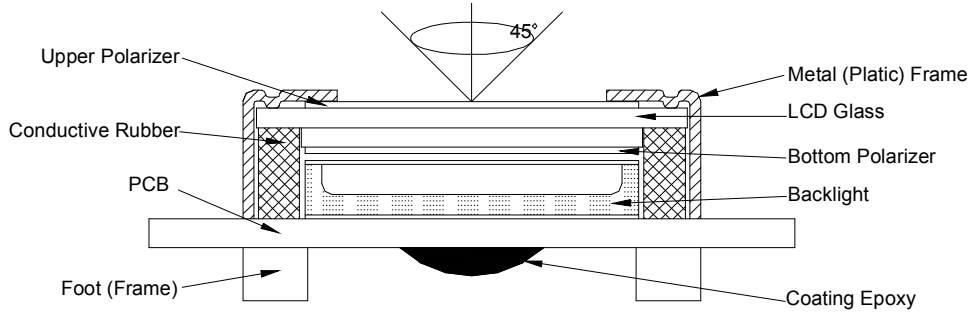
*1 The input signal rise and fall time (t_r , t_f) are specified at 15 ns or less.

*2 All timing is specified using 20% and 80% of V_{DD} as the standard.

9. QUALITY SPECIFICATION

9 - 1. LCM Appearance and Electric inspection Condition

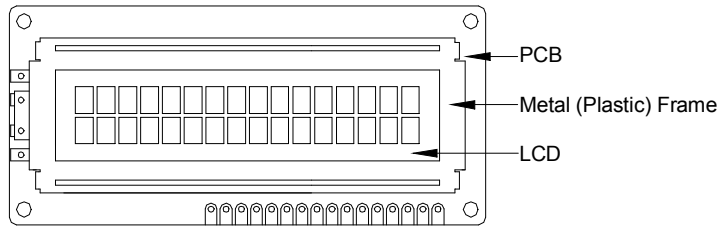
1. Inspection will be done by placing LCM 30cm away from inspector's eyeballs under normal illumination.



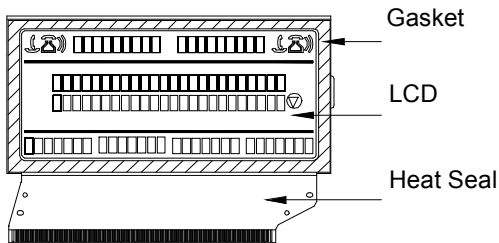
2. View Angle: with in 45° around perpendicular line.

9 - 2. Definition

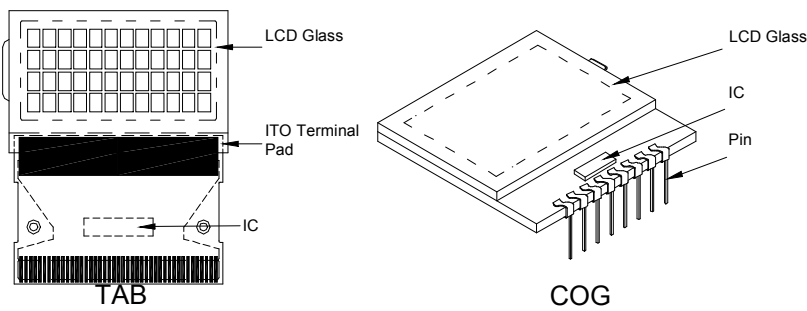
1. COB



2. Heat Seal



3. TAB and COG



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9. QUALITY SPECIFICATION (Continued)

9-3. Sampling Plan and Acceptance

1. Sampling Plan

MIL - STD - 105E (||) ordinary single inspection is used.

2. Acceptance

Major defect: AQL = 0.25

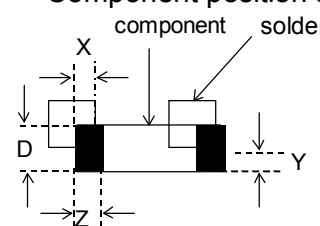
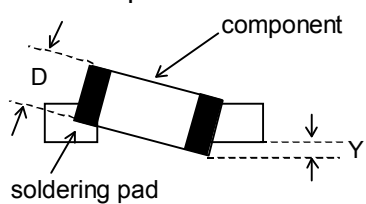
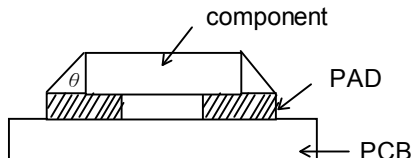
Minor defect: AQL = 0.65

9-4. Criteria

1. COB

Defect	Inspection Item	Inspection Standards	
Major	PCB copper flakes peeling off	Any copper flake in viewing Area should be greater than 1.0mm ²	Reject
Major	Height of coating epoxy	Exceed the dimension of drawing	Reject
Major	Void or hole of coating epoxy	Expose bonding wire or IC	Reject
Major	PCB cutting defect	Exceed the dimension of drawing	Reject

2. SMT

Defect	Inspection Item	Inspection Standards	
Minor	Component marking not readable		Reject
Minor	Component height	Exceed the dimension Of drawing	Reject
Major	Component solder defect (missing, extra, wrong component or wrong orientation)		Reject
Minor	Component position shift 	$X < 3/4Z$ $Y > 1/3D$	Reject Reject
Minor	Component tilt 	$Y > 1/3D$	Reject
Minor	Insufficient solder 	$\theta \leq 20^\circ$	Reject

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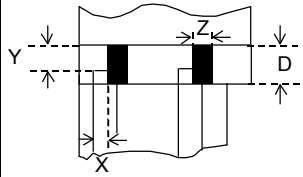
9. QUALITY SECIFICATION (Continued)

9-4. Criteria (Continued)

3. Metal (Plastic) Frame

Defect	Inspection Item	Inspection Standards		
Major	Crack / breakage	Anywhere		Reject
Minor	Frame Scratch	W	L	Acceptable of Scratch
		$w < 0.03\text{mm}$	Any	Ignore
		$0.03\text{mm} \leq w < 0.05\text{mm}$	$L \leq 5.0\text{mm}$	2
		$0.05\text{mm} \leq w < 0.1\text{mm}$	$L \leq 3.0\text{mm}$	1
		$w \geq 0.1\text{mm}$	Any	0
		Note: 1. Above criteria applicable to scratch lines with distance greater than 5mm. 2. Scratch on the back side of frame (not visible) can be ignored.		
Minor	Frame Dent, Prick $\Phi = \frac{L + W}{2}$			Acceptable of Dents / Pricks
		$\Phi \leq 1.0\text{mm}$		2
		$1.0 < \Phi \leq 1.5\text{mm}$		1
		$1.5\text{mm} > \Phi$		0
		Note: 1. Above criteria applicable to any two dents / pricks with distance greater than 5mm 2. Dent / prick on the back side of frame (not visible) can be ignored		
Minor	Frame Deformation	Exceed the dimension of drawing		
Minor	Metal Frame Oxidation	Any rust		

4. Flexible Film Connector (FFC)

Defect	Inspection Item	Inspection Standards		
Minor	Tilted soldering	Within the angle $\pm 3^\circ$		Acceptable
Minor	Uneven solder joint /bump			Reject
Minor	Hole $\Phi = \frac{L + W}{2}$	Expose the conductive line		Reject
		$\Phi > 1.0\text{mm}$		Reject
Minor	Position shift 	$Y > 1/3D$		Reject
		$X > 1/2Z$		Reject

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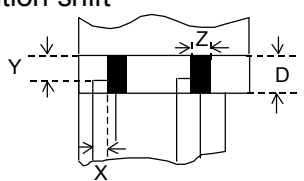
9. QUALITY SPECIFICATION (Continued)

9-4. Criteria (Continued)

5. Screw

Defect	Inspection Item	Inspection Standards	
Major	Screw missing/loosen		Reject
Minor	Screw oxidation	Any rust	Reject
Minor	Screw deformation	Difficult to accept screw driver	Reject

6. Heat seal 、TCP 、FPC

Defect	Inspection Item	Inspection Standards	
Major	Scratch expose conductive layer		Reject
Minor	HS Hole $\Phi = \frac{L + W}{2}$	$\Phi > 0.2\text{mm}$	Reject
Major	Adhesion strength	Less than the specification	Reject
Minor	Position shift 	$Y > 1/3D$	Reject
		$X > 1/2Z$	Reject
Major	Conductive line break		Reject

7. LED Backing Protective Film and Others

Defect	Inspection Item	Inspection Standards	
Minor	LED dirty, prick	Acceptable number of units	
		$\Phi \leq 0.10\text{mm}$	Ignore
		$0.10 < \Phi \leq 0.15\text{mm}$	2
		$0.15 < \Phi \leq 0.2\text{mm}$	1
		$\Phi > 0.2\text{mm}$	0
		The distance between any two spots should be $\geq 10\text{mm}$ Any spot/dot/void outside of viewing area is acceptable	
Minor	Protective film tilt	Not fully cover LCD	Reject
Major	COG coating	Not fully cover ITO circuit	Reject

8. Electric Inspection

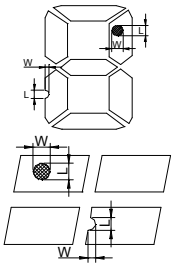
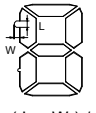
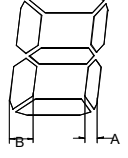
Defect	Inspection Item	Inspection Standards	
Major	Short		Reject
Major	Open		Reject

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9. QUALITY SPECIFICATION (Continued)

9-4. Criteria (Continued)

9. Inspection Specification of LCD

Defect	Inspect Item		Inspection Standards				
			W	W≤0.03	0.03<W≤0.05	W>0.05	
Minor	Linear Defect	* Glass Scratch * Polarizer Scratch * Fiber and Linear material	L	L<5	L<3	Any	
			ACC. NO.	1	1	Reject	
			Note	L is the length and W is the width of the defect			
			Φ	Φ≤0.1	0.1<Φ≤0.15	0.15<Φ≤0.2	Φ>0.2
Minor	Black Spot and Polarizer Pricked	* Foreign material between glass and polarizer or glass and glass * Polarizer hole or protuberance by external force	ACC. NO.	3EA /1PC	2	1	0
			Note	Φ is the average diameter of the defect. Distance between two defects > 10mm.			
			Φ	Φ≤.1	0.1<Φ≤0.15	0.15<Φ≤0.2	Φ>0.2
			ACC. NO.	3EA / 1PC	2	1	0
Minor	White Spot and Bubble in polarizer	* Unobvious transparent foreign material between glass and glass or glass and polarizer * Air protuberance between polarizer and glass	ACC. NO.	3EA / 1PC	2	1	0
			Note	Φ is the average diameter of the defect. Distance between two defects > 10mm.			
			Φ	Φ≤0.10	0.10<Φ≤0.20	Φ>0.2	
			ACC. NO.	3EA /1PC	2	0	
Minor	Segment Defect		ACC. NO.	3EA /1PC	2	0	
			Note	W is more than 1/2 segment width Reject			
			Note	$\Phi = \frac{L + W}{2}$ Distance between two defect is 10mm			
			Φ	Φ≤0.10	0.10<Φ≤0.20	Φ>0.2	
Minor	Protuberant Segment	 $\Phi = (L + W) / 2$	ACC. NO.	3EA /1PC	2	0	
			Φ	Φ≤0.10	0.10<Φ≤0.20	Φ>0.2	
			W	Glue	W≤1/2 Seg , W≤0.2	Ignore	
			ACC. NO.	3EA /1PC	2	0	
Minor	Assembly Mis-alignment		1. Segment				
			B	B≤0.4mm	0.4<B≤1.0mm	B>1.0mm	
			B-A	B-A<1/2B	B-A<0.2	B-A<0.25	
			Judge	Acceptable	Acceptable	Acceptable	
			2. Dot Matrix				
			Deformation>0.35mm				Reject
Minor	Stain on LCD Panel Surface		Accept when stains can be wiped lightly with a soft cloth or a similar one. Otherwise, judged according to the above items: "Black spot" and "White Spot"				

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10. RELIABILITY

NO.	Item	Condition	Criterion
1	High Temperature Operating	70°C, 96Hrs	No defect in cosmetic and operational function allowable.
2	Low Temperature Operating	-20°C, 96Hrs	
3	High Humidity	60°C, 90%RH, 96Hrs	
4	High Temperature Storage	80°C, 96Hrs	
5	Low Temperature Storage	-30°C, 96Hrs	
6	Vibration	Random wave 10 ~ 100Hz Acceleration: 2G 60 Minute	Total current Consumption should be below double of initial value.
7	Thermal Shock	-10°C to 25°C to 60°C (60Min) (15Min) (60Min) 10Cycles	
8	ESD Testing	Contract Discharge Voltage: +1 ~ 5kV and -1 ~ -5kV	There will be discharged ten times at every discharging voltage cycle. The voltage gap is 1kV.
		Air Discharge Voltage: +1 ~ 8kV and -1 ~ -8kV	

- Note:
- 1) Above conditions are suitable for Swissdis standard products.
 - 2) For restrict products, the test conditions listed as above must be revised.

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11. HANDLING PRECAUTION

(1) Mounting Method

The panel of the LCD Module consists of two thin glass plates with polarizers which easily get damaged since the Module is fixed by utilizing fitting holes in the printed circuit board. Extreme care should be taken when handling the LCD Modules.

(2) Caution of LCD handling & cleaning

When cleaning the display surface, use soft cloth with solvent (recommended below) and wipe lightly.

- Isopropyl alcohol
- Ethyl alcohol
- Trichlorotrifluoroethane

Do not wipe the display surface with dry or hard materials that will damage the polarizer surface.

Do not use the following solvent:

- Water
- Ketone
- Aromatics

(3) Caution against static charge

The LCD Module use C-MOS LSI drivers, so we recommend that you connect any unused input terminal to VDD or VSS, do not input any signals before power is turned on. And ground your body, Work/assembly table. And assembly equipment to protect against static electricity.

(4) Packaging

- Modules use LCD elements, and must be treated as such. Avoid intense shock and falls from a height.
- To prevent modules from degradation. Do not operate or store them exposed directly to sunshine or high temperature/humidity.

(5) Caution for operation

- It is indispensable to drive LCD's within the specified voltage limit since the higher voltage than the limit shorten LCD life. An electrochemical reaction due to direct current causes LCD deterioration, Avoid the use of direct current drive.

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11. HANDLING PRECAUTION (Continued)

- Response time will be extremely delayed at lower temperature than the operating temperature range and on the other hand at higher temperature LCD's show dark color in them.

However those phenomena do not mean malfunction or out of order with LCD's.

Which will come back in the specified operating temperature range.

- If the display area is pushed hard during operation, some font will be abnormally displayed but it resumes normal condition after turning off once.
- A slight dew depositing on terminals is a cause for electro-chemical reaction resulting in terminal open circuit.

Usage under the relative condition of 40°C, 80%RH or less is required.

(6) Storage

In the case of storing for a long period of time (for instance ,for years) for the purpose or replacement use, The following ways are recommended.

- Storage in a polyethylene bag with sealed so as not to enter fresh air outside in it, And with no desiccant.
- Placing in a dark place where neither exposure to direct sunlight nor light is. Keeping temperature in the specified storage temperature range.
- Storing with no touch on polarizer surface by the anything else. (It is recommended to store them as they have been contained in the inner container at the time of delivery)

(7) Safety

- It is recommendable to crash damaged or unnecessary LCD into pieces and wash off liquid crystal by using solvents such as acetone and ethanol.

Which should be burned up later.

- When any liquid crystal leaked out of a damaged glass cell comes in contact with your hands, please wash it off well with soap and water.

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12. OUTLINE DIMENTION

REV	REVISION RECORD	DATE	APPROVED NAME
△	A TO B CHANGE THE IC		
△	B TO C CHANGE SOME DIM		
△	C TO D CHANGE THE BL AND FPC LOCATION		
△	D TO E CHANGE FPC LOCATION		

NOTES:

- 1.DISPLAY TYPE: FSTN
- 2.VIEWING DIRECTION: 12 O'CLOCK
- 3.POLARIZER MODE: TRANSPARENT/POSITIVE
- 4.DRIVE METHOD: 1/65 DUTY 1/9 BIAS
- 5.LCD DRIVE VOLTAGE: 9.5V
- 6.LOGIC POWER SUPPLY VOLTAGE: 3.3V
- 7.OPERATING TEMP: 0°C~+50°C
- 8.STORAGE TEMP: -20°C~+65°C
- 9.DRIVER/CONTROLLER IC: ST7565P-CA
- 10.CONNECTION TYPE: COG+FPC
- 11.BACKLIGHT DRIVE METHOD: WHITE2X2CHIPS(Vf=3.6V If=30mA) (PER CIRCUIT)
- 12.OTHER TOLERANCE: #0.2
- 13.RoHS

TOLERANCE	MATERIAL	FINISH	MODEL NAME	TITLE	UNIT	FILE NAME
±0.2				OUTLINE	mm	259/E/GY1206110127
VERSION	SCALE	NO.	CHECKED	DRAWN	DATE	
E	1/1			高玉安	2011.10.24	

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SAMPLE OUTGOING INSPECTION REPORT (LCM)

Data: 2011/11/25

NO. : QAB11023

Customer	Product NO.	Driving Voltage	Testing Condition	Quantity
Swissdis AG	SD1021-V00	VOP: 9.5V	25°C	10PCS

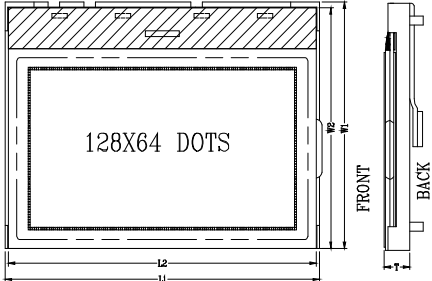
Inspection Result

Items	Specification
Display Mode	<input checked="" type="radio"/> W / B Mode <input type="radio"/> B / W Mode <input type="radio"/> Yellow Mode <input type="radio"/> Blue Mode <input type="radio"/> Gray Mode
Polarizer Type	<input type="radio"/> Reflective <input checked="" type="radio"/> Transflective <input type="radio"/> Transmissive
Viewing direction	<input type="radio"/> 3 O'clock <input type="radio"/> 6 O'clock <input type="radio"/> 9 O'clock <input checked="" type="radio"/> 12 O'clock

Electrical / Appearance

Item	Inspection Method	Specification	Inspection Result	
Appearance	Spot Gauge Caliper	Final Inspection Criteria	<input checked="" type="radio"/> OK	<input type="radio"/> NG
Electrical	LCM Tester	Product Specification	<input checked="" type="radio"/> OK	<input type="radio"/> NG
Pattern	LCM Tester	Drawing	<input checked="" type="radio"/> OK	<input type="radio"/> NG

Dimension / Supply Current

Item	Spec.(mm)	NO.1	NO.2	NO.3	NO.4	NO.5	Result		Fig.
L1	54.6 \pm 0.2	54.63	54.72	54.60	54.60	54.61	<input checked="" type="radio"/> OK	<input type="radio"/> NG	
L2	53.4 \pm 0.2	53.32	53.32	53.42	53.32	53.39	<input checked="" type="radio"/> OK	<input type="radio"/> NG	
W1	42.2 \pm 0.2	42.17	42.17	42.18	42.27	42.19	<input checked="" type="radio"/> OK	<input type="radio"/> NG	
W2	41.2 \pm 0.2	41.12	41.28	41.17	41.17	41.12	<input checked="" type="radio"/> OK	<input type="radio"/> NG	
T	4.48 \pm 0.5	4.37	4.39	4.37	4.40	4.36	<input checked="" type="radio"/> OK	<input type="radio"/> NG	
IDD	2.0mA max	0.50	0.50	0.50	0.50	0.50	<input checked="" type="radio"/> OK	<input type="radio"/> NG	

Designed	ELIN	Checked	/	Approved	Wallace
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